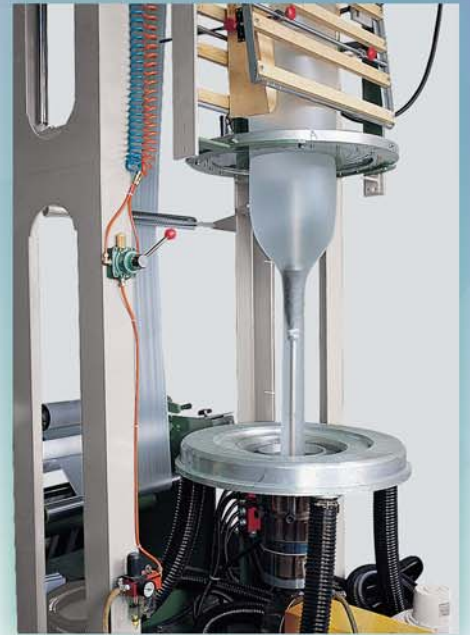




THD-45B

THD-55B



雙模頭高密度塑膠高速吹袋機

HDPE Twin Die High Speed Plastic Inflation Machine

Specification

Model No.	型號	THD-45B	THD-55B
Material applicable	適用原料	High density polyethylene / 高密度聚乙烯	
Layflat width	產品寬度	100-350 mm	150-450 mm
Thickness of film	產品厚度	0.01-0.03 mm	0.01-0.03 mm
Extrusion capacity	押出量	15-50 kg/hr	25-75 kg/hr
Extruder	押出機		
Screw dia.; L/D	螺桿直徑/長比	45 mm ϕ ; 26:1	50 mm ϕ ; 26:1
Screw speed	螺桿轉數	20-120 rpm	20-120 rpm
Drive motor	傳動馬達	15HP Inverter	30HP Inverter
Heating capacity	電熱量	20 kws	30 kws
Screw material	螺桿材質	SCM-4 with High frequency treatment & Hard chrome plating	
Cylinder material	塑膠筒材質	SCM-4 with Harden & Nitrided treatment	
Gear material	齒輪材質	S-45C with High frequency treatment	
Auto-thermo controller	自動溫度控制器	7 sets	8 sets
Extrusion die	押出模頭	45mm dia.X1set/55mm dia.X1set	50mm dia.X1set/65mm dia.X1set
Control	控制箱		
Type	型式	Separate & Independent Type / 分開獨立式	
Take-up unit	引取機		
Type	型式	Moving upward & Downward Type / 上下可移動式	
Drive motor	引取馬達	1/4 HP A.C.X2	1/2 HP X2
Height of tower	引取塔高	3800 mm	4100 mm
Width of roller	引取輪寬	450 mm	520 mm
Take-up speed	引取速度	80 m/min max	60 m/min max
Drive motor of Elevator	昇降器傳動馬達	1/2 HP	1/2 HP
Max. distance of elevating	昇降器最大距離	650 mm	1000 mm
Air blower	鼓風機	HP X2	3 HP X2
Air cooling ring	冷卻風環	1 unit=2	1 unit=2
Steady plate	安定板	1 unit=2	1 unit=2
Winder	捲膜機		
Type	型式	Surface Friction Type / 表面磨擦式	
Drive motor	傳動馬達	20 kg/cm torque motor	30 kg/cm torque motor
Max. dia of woung up roll	最大捲起直徑	500 mm max	500 mm max
Effective film width	有效捲膜寬度	400 mm	500 mm
Wind-up speed	捲起速度	80 m/min max	700 m/min max
Weight of machine	機械重量	1600 kg	2800 kg
Dimension (LxWxH)	機械長寬高	3.8m X 2.5m X 3.8m	3.2m X 2.8m X 4.1m
Measurement (Approx.)	裝箱才數(約)	16 cu.m	18.5 cu.m

機械規格局部修改不另行通知貴戶

Specification is subject to change without notification of modification. Alternative design of combined application for HDPE/LDPE & LLDPE is subject to negotiation.

